

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 11.06.30	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 11- 599
Product No.: D205-634 / D204-635		Created By: CP	Approved By: <i>MAP</i>	
Product Name: Skidtube Installation		Checked By: <i>JH</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	<i>11.06.30</i>
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC/DD	<i>11.06.30</i>

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	Y	SS	<i>11.01.04</i>
QC Coordinator	Y	ED	<i>11.02.04</i>
Customer Technical Support	Y	MB	<i>11.02.04</i>
Marketing	N		
Customer Order Processing	N		

Reason for Change:

Remove swaging process from skidtubes

Documents Affected:

Obsolete:

- DEO D2580-D-1
- DEO D2590-D-1

PARTS MUST COMPLY

PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N			
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	N			
11	Update Product Specification Files	N			
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		<i>11.06.30</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ		<i>11.06.30</i>
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	Y	KJ	see below	<i>11.06.30</i>
20	Red Decals required?	Y	KJ		<i>11.06.30</i>
21	Update Document Control Database / Laminated Dwgs	Y	KJ	as req'd	<i>N/A</i>
22	Update Grey Project / Electronic Binder PDF Files	N			
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>11.06.30</i>
24					

Description / Action:

- Remove swaging DEO from D2580 and D2590 dwgs.
- Skidtubes are now welded instead of swaged.
- D205-634-011/-011DG @ CHG 007
- D205-634-015 @ CHG 006
- D205-634-041/-041DG/-041G @ CHG 002
- D205-634-045 @ CHG 002
- D204-635-011 @ CHG 007
- D204-635-041 @ CHG 002

ECN Verified & Complete: *W*

Date: *11/07/21*